





Program a Part for Waterjet Cutting with GEMS!

- 1.) Click on File
- 2.) Select Import Drawing
- 3.) Go to the C drive
- 4.) Go to the ncddata folder
- 5.) Choose a dxf file
- 6.) Select Open
- 7.) Left click once in the black area of the screen
- 8.) Click 2 times on the scrolling wheel in the center of the mouse – this will Zoom All
- 9.) Rolling this wheel forward and backward will Zoom In and Out
- 10.) Zoom out slightly
- 11.) Click on the Create Part Icon 
- 12.) Choose OK
- 13.) Select the Contours button
- 14.) Window around the contours of the WARDJet logo
- 15.) Right Click the mouse for Enter
- 16.) Choose OK
- 17.) Click on the Auto Icon 
- 18.) Select OK
- 19.) Window around the WARDjet logo
- 20.) Right Click the mouse for Enter
- 21.) The lead-ins and the tool path will appear
- 22.) Click on the Sheet Prepare Icon 
- 23.) Window around the WARDjet logo
- 24.) Right Click the mouse for Enter
- 25.) Select Close
- 26.) Click on the Post Process Icon 
- 27.) Select START
- 28.) Type in a name for the part
- 29.) Select Save

Your part is ready to be cut! Congratulations! You have just programmed your first part for waterjet cutting with GEMS!

To view a report: click on Report

To view or edit the NC file: click on View NC File

Choose Close, then File, then New